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RAJYOG ENTERPRISES
(A HOUSE OF WELDING MATERIAL)

Date : 23.04.2026

1, RAHUL CHAMBERS, OPP. FORBES MARSHALL LTD., MUMBAI-PUNE ROAD, KASARWADI, PUNE - 411 034.

PHONE : (O) 2714 6183/27147183 TELEFAX : (020) 2714 7183. Office Cell 9420045678 / 9423508132

E-MAIL : sales@rajyogenterprises.com / rajyog_enterprises@vsnl.net / . WEBSITE : http://www.rajyogenterprises.com

Dealers in : Welding Electrodes, Arc and Gas welding Accessories and Safety equipments.

DESCRIPTION**Price + 18 %GST Extra****Electrode & Flux Drying Ovens (AUTHORISED DEALER FOR HARIDAS OVENS)****474) Haridas make Portable Electrode Drying Ovens. (Leaflet With Price)**

Portable Electrode Drying Oven SPECIFICATION	1) HIEC 250 P** Precisely Powerful (With Thermostat Control)	2) HIEC 200 Simply Powerful	3) HIEC 200 ER Power -Conscious (With Engery Regulator)	4) HIEC 200 AC/DC Powerful Alternative (when there is noAC)***
Overall Size(mm)(Pkg.)	665 x 200 x 275(HWD)	690 x 190 x 150(HWD)	690 x 190 x 275(HWD)	690 x 190 x 150(HWD)
Working Space (mm) (Dia. x Depth)	80mm x 445mm	62mm x 432mm	62mm x 432mm	62mm x 432mm
Capacity (approx)	4 Kg.	2 Kg.	2 Kg	2 Kg
Temperature Range.	Ambient - 250° C	Ambient - 200° C	Ambient - 200° C	Ambient - 200° C
Input Power.	500 Watts	165 Watts	165 Watts	75 Watts
Input current.	2 Amps.	0.7 Amps	0.7 Amps	1 Amps
Input Supply.	230/240 Volts AC, Single Phase , 50 HZ.	230/240 Volts AC, Single Phase , 50 HZ.	230/240 Volts AC, Single Phase , 50 HZ	80 Volts***
Air Circulation.	Natural convection	Natural convection	Natural convection	Natural convection
Type of Control.	Thermostatic (Range : 50° C -300° C)	-	Energy Regulator (Variable time delay control)	-
Weight.(Approx)	9Kg.	4 Kg.	4.5 Kg.	4 Kg.
Wooden Box Packing Extra (If Required)	Rs.	Rs.	Rs.	Rs.
Price (Rs.)	Rs. 5985.00	Rs. 3255.00	Rs. 3959.00	Rs. 3623.00

Portable ovens can also be Supplied with 10 mtr. long 3-core cable with metal clad Plug at an Extra Cost.

** HIEC 250 P can be supplied with 110 Volts AC

*** INPUT SUPPLY OF 80 Volts (Used with welding Machine Output Terminal and earthing)

Portable Electrode Drying Oven	5) HIEC 200 TSP Precisely Powerful (With Thermostat Control)	6) HIEC 250 H Portable Holding Oven	Mother Ovens (Cabinet Size) SPECIFICATION	7) HIEC 250 M Mini Mother Oven (Cabinet Size)
Overall Size(mm)(Pkg.)	690 x 190x275 (HWD)	130x180x 460mm	Overall Size(mm)(Pkg.)	685 x 455 x 625(HWD)
Working Space (mm)	62mm x 432mm		Working Space (mm)	300 x300 x 480(HWD)
Capacity (approx)	2 Kg.	8 Kg.	Capacity (approx)	15 Kg.
		Wire mesh shelves	No. of Shelves	Five
Tempreture Range.	Ambient 200° C	Ambient - 250° C	Temperature Range.	50° C - 250° C
Input Power.	165 Watts	1 kW	Input Power.	1.5 kW
Input current	0.7 Amps.		Input current.	6.5 Amps
Input Supply.	230/240 Volts AC, Single Phase , 50 HZ	230/240 Volts AC, Single Phase , 50 HZ	Input Supply.	230/240 Volts AC, Single Phase , 50 HZ
Air Circulation.	Natural convection	Natural convection	Power Saving	
			Air Circulation.	Through 3-Heat Switch
Type of Control.	Thermostatic (Range : 50° C-300° C)	Thermostatic (Range : 50° C-300° C)	Type of Control.	Thermostatic (Range : 50° C -300° C)
Weight.(Approx)	5 Kg.	17 Kg.	Weight.(Approx)	52 Kg.
Wooden Box Packing Extra (If Required)	Rs.	Rs	Wooden Box Packing Extra (If Required)	Rs.
Price (Rs)	Rs. 5198.00	Rs. 14910.00	Price (Rs) -	Rs. 21945.00

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DESCRIPTION**Price +18 % GST Extra****475) Haridas make Mother Ovens. (Cabinet Size) (AUTHORISED DEALER FOR HARIDAS OVENS)**

Mother Ovens (Cabinet Size) SPECIFICATION	8) HIEC 250 I Popular Oven	9) HIEC 370 II * Universal Oven	9A) HIEC 370 II 50 KG Capacity	10) HIEC 500 III * Versatile Oven
Overall Size(mm)(Pkg.)	825 x 610 x 610(HWD)	870 x 635 x 665(HWD)	1070 x 890 x 765	945 x 685 x 710(HWD)
Working Space (mm)	440 x 450 x 490(HWD)	440 x 450 x 490(HWD)	700 x 500 x 490	440 x 450 x 490(HWD)
Capacity (approx)	25 Kg.	25 Kg.	50 Kg	25 Kg.
No. of Shelves	Five	Five	Eight	Five
Temperature Range.	50° C - 250° C	Ambient - 370° C	Ambient - 370° C	Ambient - 500° C
Input Power.	1.75 kW	2.25 kW	4.5 kW	4.5 kW
Input current.	7.5 Amps	9.7 Amps	19.3 Amps	19.3 Amps
Input Supply.	230/240 Volts AC, Single Phase , 50 HZ	230/240Volts AC, Single Phase , 50 HZ	230/240Volts AC, Single Phase 50 HZ	230/240 Volts AC, Single Phase , 50 HZ
Power Saving	Through 3-Heat Switch	Through 3-Heat Switch	Through 3 Heat Switch	Through 3-Heat Switch
Air Circulation.	Natural convection	Natural convection	Natural convection	Natural convection
Type of Control.	Thermostatic (Range : 50° C- 300° C)	Electronic Digital Controller (accuracy of 1% FSD) with thermocouple sensor (Range 0° C - 400° C)	Electronic Digital Controller (accuracy of 1% FSD) with thermocouple sensor.	Electronic Digital Con- troller (accuracy of 1% FSD) with thermocouple sensor (Range 0° C - 550° C)
Weight.(Approx)	79 Kg.	98 Kg.	-	128 Kg.
Wooden Box Packing Extra (If Required)	Rs.	Rs.	Rs	Rs.
Price (Rs)	Rs. 26565.00	Rs. 40898.00	Rs 72870.00	Rs. 76335.00

* **NOTE:-** DIGITAL -Temp controller calibration Certificate (ERTL certified) , - oven Test Report , User's Guide
 Available For Model HIEC 370 II , HIEC 500 III & HIEC 400F (Micron Make ED Controller)

476) Haridas make Heavy Duty flux Drying Oven .(For Submerged Arc Flux)

SPECIFICATION	11) HIEC 400 F * (100 Kg)	12) HIEC 400 F * (50Kg)
Overall Size (mm) (Pkg.)	1675mm x 1295mm x 1040mm (HWD)	
Working Space (mm)	815mm x 610mm x 610mm (HWD)	600mm x 460mm x 600mm (HWD)
Capacity (Approx)	100 Kg. of flux	50 Kg. of flux
Number of Trays	Six	Five
Tray Dimension (mm)	75mm x 600mm x 600mm (HWD)	75mm x 450mm x 550mm (HWD)
Temperature Range	Ambient - 400° C	Ambient - 400° C (Maximum)
Input Power	12 kW	6 KW
Input Current	17.2 Amps per Phase	
Input Supply	415 Volts Three Phase AC, 50 Hz.	415 Volts, Three Phase AC , 50 Hz.
Power Saving	Through 3-Heat Switch	Through 3-Heat Switch
Air Circulation	Forced air With Motor and Fan	Forced air With Motor and Fan
Type of Control	Electronic Digital Controller, with accuracy of 1% FSD With Thermocouple sensor (Range 0° C - 450° C)	Electronic Digital Controller, with accuracy of 1% FSD With Thermocouple sensor (Range 0° C - 450° C)
Drive	Electric Motor, 1 HP	Electric Motor, 1/2 HP
Weight (Approx)	475 Kg.	325 Kg
Wooden Box Packing Extra (If Required)	Rs.	Rs .
Price (Rs.)	Rs. 225750.00	Rs. 173775.00

Please Note: 1) All Ovens carry A warranty of one full year against any manufacturing defect. All Specifications subject to change without notice.
 2) Also available : Ovens that are built to suit tailor-made specifications.
 3) Cabinet oven Model - HIEC-250 I & HIEC-250 M with Electronic Digital Controller & deviation meter , Thermocouple sensor with electronic panel price on request .
 4) This Pricelist supercedes all Our Previous Pricelist. Price Prevailing at the date of despatch will be charged irrespective of the date of the order.
 5) For Model HIEC 370 II (25kg) For Holding & Drying Welding Flux , We Will Provided 5 M.S Trays Duly Painted With Heat Resistance Coating
 6) **OVEN CALIBRATION TO BE DONE AT YOUR END & AT YOUR COST ; DIGITAL CALIBRATION CERTIFICATE WOULD BE PROVIDED BY US.**