



# RAJYOG ENTERPRISES

AUTHORISED DISTRIBUTORS FOR SAP INDUSTRIES

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## COMPRESSED GASES - "WELDCUT" PRESSURE REGULATOR

WELDCUT <b>32 SERIES</b> SINGLE STAGE TWO GAUGE REGULATOR					
GAS - MAX. WORKING PRESSURE	PART NO	INLET CONNECTION	INLET GAUGE RANGE	OUTLET GAUGE RANGE	RATE
ACETYLENE - 1.5 BAR	DA52C3DIBB	G 5/8" LH M	40 BAR	2.5 BAR	3502
L.P.G. - 1.5 BAR	BP50D3DIFBI	SI 21.8x14LH F		2.5 BAR	3708
AIR - 10 BAR	CA53H3BMAA	G 5/8" RH M	315 BAR	16 BAR	3502
AIR - 10 BAR	CA53H3BMDA	G 7/8" RH F			3502
ARGON - 2 BAR	AR50E3BJAA	G 5/8" RH M	315 BAR	4 BAR	3502
ARGON - 2 BAR	AR50E3BJCA	G 3/4" RH F		3502	
ARGON - 10 BAR	AR53H3BMAA	G 5/8" RH M		16 BAR	3502
ARGON - 10 BAR	AR53H3BMCA	G 3/4" RH F		16 BAR	3502
CARBON DIOXIDE - 4 BAR	CD51F3BKEA	W 21.8 x 14	315 BAR	6 BAR	3502
CARBON DIOXIDE - 10 BAR	CD53H3BMEA	W 21.8 x 14		16 BAR	3502
HELIUM - 10 BAR	HE53H3BMAA	G 5/8" RH M	315 BAR	16 BAR	3502
HELIUM - 10 BAR	HE53H3BMCA	G 3/4" RH F			3502
NITROGEN - 10 BAR	NI53H3BMAA	G 5/8" RH M	315 BAR	16 BAR	3502
NITROGEN - 10 BAR	NI53H3BMCA	G 3/4" RH F		16 BAR	3502
NITROGEN - 25 BAR WITH N.V	NI5XL4BPAX01D	G 5/8" RH M		40 BAR	7828
OXYGEN - 10 BAR	OX53H3BMAA	G 5/8" RH M		315 BAR	16 BAR
HYDROGEN - 10 BAR	HY53H3BMBB	G 5/8" LH M	315 BAR	16 BAR	3502
32 SERIES PRESSURE REGULATOR WITH FLOWMETER					
ARGON- 2 BAR WITH FLOWMETER	AR50E3BJAA70	G 5/8" RH M	315 BAR	4 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON- 2 BAR WITH FLOWMETER	AR50E3BJCA70	G 3/4" RH F	315 BAR	4 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON - 10 BAR WITH FLOWMETER	AR53H3BMAA70	G 5/8" RH M	315 BAR	16 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON - 10 BAR WITH FLOWMETER	AR53H3BMCA70	G 3/4" RH F	315 BAR	16 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
CARBON D.- 4 BAR WITH FLOWMETER	CD51F3BKEA70	W 21.8 x 14	315 BAR	6 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
CARBON D.- 10 BAR WITH FLOWMETER	CD53H3BMEA70	W 21.8 x 14	315 BAR	16 BAR	4223
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
NITROGEN - 10 BAR WITH FLOWMETER	NI53H3BMAA68	G 5/8" RH M	315 BAR	16 BAR	4687
MODEL - NIF-28, P.N. (342109), LPM (3-28)					
NITROGEN - 10 BAR WITH FLOWMETER	NI53H3BMCA68	G 3/4" RH F	315 BAR	16 BAR	4687
MODEL - NIF-28, P.N. (342109), LPM (3-28)					
HYDROGEN - 10 BAR WITH FLOWMETER	HY53H3BMBB66	G 5/8" LH M	315 BAR	16 BAR	4687
MODEL - HYF-100, P.N. (342107), LPM (10-100)					
WELDCUT <b>42 SERIES</b> TWO STAGE TWO GAUGE REGULATOR					
GAS - MAX. WORKING PRESSURE	PART NO	INLET CONNECTION	INLET GAUGE RANGE	OUTLET GAUGE RANGE	RATE
ACETYLENE - 1.5 BAR	DA62C3DIBB	G 5/8" LH M	40 BAR	2.5 BAR	5562
AIR - 10 BAR	CA63H3BMAA	G 5/8" RH M	315 BAR	16 BAR	5562
AIR - 10 BAR	CA63H3BMDA	G 7/8" RH F			5562
ARGON - 2 BAR	AR60E3BJAA	G 5/8" RH M	315 BAR	4 BAR	5562
ARGON - 2 BAR	AR60E3BJCA	G 3/4" RH F		4 BAR	5562
ARGON - 10 BAR	AR63H3BMAA	G 5/8" RH M		16 BAR	5562
ARGON - 10 BAR	AR63H3BMCA	G 3/4" RH F		16 BAR	5562
CARBON DIOXIDE - 4 BAR	CD61F3BKEA	W 21.8 x 14	315 BAR	6 BAR	5562
CARBON DIOXIDE - 10 BAR	CD63H3BMEA	W 21.8 x 14		16 BAR	5562
HELIUM - 10 BAR	HE63H3BMAA	G 5/8" RH M	315 BAR	16 BAR	5562
HELIUM - 10 BAR	HE63H3BMCA	G 3/4" RH F			5562
NITROGEN - 10 BAR	NI63H3BMAA	G 5/8" RH M	315 BAR	16 BAR	5562
NITROGEN - 10 BAR	NI63H3BMCA	G 3/4" RH F		16 BAR	5562
NITROGEN - 25 BAR WITH N.V	NI6XL4BPAX01D	G 5/8" RH M		40 BAR	9888
OXYGEN - 10 BAR	OX63H3BMAA	G 5/8" RH M		315 BAR	16 BAR
HYDROGEN - 10 BAR	HY63H3BMBB	G 5/8" LH M	315 BAR	16 BAR	5562

42 SERIES PRESSURE REGULATOR WITH FLOWMETER					
GAS - MAX. WORKING PRESSURE	PART NO	INLET CONNECTION	INLET GAUGE RANGE	OUTLET GAUGE RANGE	RATE
ARGON - 2 BAR WITH FLOWMETER	AR60E3BJAA70	G 5/8" RH M	315 BAR	4 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON - 2 BAR WITH FLOWMETER	AR60E3BJCA70	G 3/4" RH F	315 BAR	4 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON - 2 BAR WITH FLOWMETER	AR63H3BMAA70	G 5/8" RH M	315 BAR	16 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
ARGON - 10 BAR WITH FLOWMETER	AR63H3BMCA70	G 3/4" RH F	315 BAR	16 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
CARBON D.- 4 BAR WITH FLOWMETER	CD61F3BKEA70	W 21.8 x 14	315 BAR	6 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
CARBON D.- 10 BAR WITH FLOWMETER	CD63H3BMEA70	W 21.8 x 14	315 BAR	16 BAR	6283
MODEL - ACF-28, P.N. (342104), LPM (3-23)					
NITROGEN - 10 BAR WITH FLOWMETER	NI63H3BMAA68	G 5/8" RH M	315 BAR	16 BAR	6901
MODEL - NIF-28, P.N. (342109), LPM (3-28)					
NITROGEN - 10 BAR WITH FLOWMETER	NI63H3BMCA68	G 3/4" RH F	315 BAR	16 BAR	6901
MODEL - NIF-28, P.N. (342109), LPM (3-28)					
HYDROGEN - 10 BAR WITH FLOWMETER	HY63H3BMBB66	G 5/8" LH M	315 BAR	16 BAR	6901
MODEL - HYF-100, P.N. (342107), LPM (10-100)					

**NOTE : 1) OUTLET CONNECTION - G 3/8" RH M FOR AIR / ARGON / CO2 / HELIUM / NITROGEN / OXYGEN**

**2) OUTLET CONNECTION - G 3/8" LH M FOR ACETYLENE / L.P.G. / HYDROGEN**

**3) AVAILABLE MODEL WITH DELIVERY PRESSURE 0.8 / 1.5 / 2 / 4 / 6 / 10 / 12.5 / 15 / 20 / 25 BAR**

FLOWMETER				
DESCRIPTION	LPM	MODEL	PART NO	RATE
ACETYLENE	3 - 28	DAF-28	342101	1442
AIR	3 - 27	CAF-27	342102	1442
ARGON	2 - 23	ARF-23	342103	901
ARGON / CO2	2-23/22	ACF-28	342104	901
CO2	2 - 22	CDF-22	342105	901
HELIUM	5 -72	HEF-72	342106	1442
HYDROGEN	10 - 100	HYF-100	342107	1442
LPG	3 - 21	BPF-21	342108	1442
NITROGEN	4 - 28	NIF-28	342109	1442
OXYGEN	3 - 26	OXF-26	342110	1442
HIGH PRESSURE REGULATOR FOR ALL GASES WITH NEEDLE VALVE AVAILABLE MODEL WITH DELIVERY PRESSURE 15 BAR / 20 BAR / 25 BAR				
<b>32 SERIES</b>				
<b>PART DESCRIPTION</b>	<b>0.8 TO 10 bar</b>		<b>12.5 TO 25 bar</b>	
	<b>PART</b>	<b>RATE</b>	<b>PART</b>	<b>RATE</b>
INLET NIPPLE	TABLE - 1	191	TABLE - 1	191
INLET NUT	TABLE - 1	180	TABLE - 1	180
INLET WASHER	345063	9	345063	9
CYLINDER GAUGE	TABLE - 2	494	TABLE - 6	618
DELIVERY GAUGE	TABLE - 2	443	TABLE - 6	567
SAFETY VALVE	TABLE - 3	314	TABLE - 5	505
OUTLET BUSH	TABLE - 1	118	-	0
HOSE NUT	TABLE - 4	67	-	0
HOSE NIPPLE	TABLE - 4	103	-	0
NEEDLE VALVE	-	-	TABLE - 1	721
P.A.STUD	345007	155	315007	258
CHECK NUT	345008	33	345008	33
CIRCLIP - 10	345009	16	345009	16
BONNET	315001	886	345002	1303
SPRING CENTRE	TABLE - 3	82	TABLE - 5	82
SPRING	TABLE - 3	118	TABLE - 5	237
GASKET	345031	33	345031	33
* DIAPHRAGM ASSY.	TABLE - 3	144	TABLE - 5	180
DIAPHRAGM COVER ASSY.	TABLE - 3	258	TABLE - 5	371
FILTER SET (5 PCS)	345171	62	345171	62
CAPSULE	TABLE - 3	649	TABLE - 5	901
CIRCLIP - 12	340002	16	340002	16
SEALING RING	324215	41	324215	41
REGULATOR BODY	323001	1009	323002	2251

42 SERIES				
PART DESCRIPTION	0.8 TO 10 BAR		12.5 TO 25 BAR	
	PART	RATE	PART	RATE
INLET NIPPLE	TABLE -1	191	TABLE -1	191
INLET NUT	TABLE -1	180	TABLE -1	180
INLET WASHER	345063	9	345063	9
CYLINDER GAUGE	TABLE - 2	494	TABLE - 6	618
DELIVERY GAUGE	TABLE - 2	443	TABLE - 6	567
SAFETY VALVE	TABLE - 3	314	TABLE - 5	505
OUTLET BUSH	TABLE - 1	118	-	0
HOSE NUT	TABLE - 4	67	-	0
HOSE NIPPLE	TABLE - 4	103	-	0
NEEDLE VALVE	TABLE - 1	0	TABLE - 1	711
P.A.STUD	345007	155	315007	258
CHECK NUT	345008	33	345008	33
CIRCLIP	345009	16	345009	16
BONNET	315001	886	345002	1303
SPRING CENTRE	TABLE - 3	82	TABLE - 5	82
SPRING	TABLE - 3	118	TABLE - 5	237
GASKET	345031	33	345031	33
* DIAPHRAGM ASSY.	TABLE - 3	144	TABLE - 5	180
DIAPHRAGM COVER ASSY.	TABLE - 3	258	TABLE - 5	371
FILTER SET (5 PCS)	345171	62	345171	62
CAPSULE	TABLE - 3	649	TABLE - 5	901
CIRCLIP - 12	340002	16	340002	16
SEALING RING	324215	41	324215	41
REGULATOR BODY	424001	1365	424002	2884
GASKET	414702	26	414702	26
SPRING	TABLE - 3	118	TABLE - 5	237
"DIAPHRAGM ASSY.	TABLE - 3	118	TABLE - 5	165
DIAPH. COVER ASSY.	TABLE - 3	216	TABLE - 5	330
SPRING CENTRE	TABLE - 3	82	TABLE - 5	82
BONNET	414011	489	414016	736
P.A.SETTING SCREW	414012	41	414012	41

TABLE - 1 REGULATOR EXTERNAL PARTS						TABLE - 4	
GAS SERVICES	INLET	NUT	OUTLET BUSH	HOSE NUT	NEEDLE VALVE	HOSE NIPPLE	
	NIPPLE					HOSE I.D.	PART
ACETYLENE	345061	345051	345071	345041	345077	4 MM	345044
AIR	345066	345056	345072	345042	345076	5 MM	345045
ARGON	345064	345055	345072	345042	345076	6 MM	345046
CARBON D.	345062	345053	345072	345042	345076	8 MM	345047
HELIUM	345064	345055	345072	345042	345076	10 MM	345048
HYDROGEN	345061	345051	345071	345041	345077		
L.P.G.	345065	345054	345071	345041	345077		
NITROGEN	345064	345055	345072	345042	345076		
OXYGEN	345061	345052	345072	345042	345076		

TABLE - 2 CYLINDER / DELIVERY GAUGE ( GAUGE-50 MM / 2" Ø )							
GAS SERVICES	CYLINDER GAUGE 40 & 315	CYLINDER GAUGE 40 & 400	DELIVERY GAUGE RANGE IN BAR				
			0 - 2.5	0 - 4	0 - 6	0 - 10	0 - 16
ACETYLENE	345111	345111	345211	-	-	-	-
AIR	345112	346112	345221	345222	345224	345226	345228
ARGON	345113	346113	345231	345232	345234	345236	345238
CARBON DIOXIDE	345114	346114	345241	345242	345244	345246	345248
HELIUM	345115	346115	345251	345252	345254	345256	345258
HYDROGEN	345116	346116	345261	345262	345264	345266	345268
L.P.G.	-	345117	345271	-	-	-	-
NITROGEN	345118	346118	345281	345282	345284	345286	345288
OXYGEN	345119	346119	345291	345292	345294	345296	345298

TABLE - 6 CYLINDER / DELIVERY GAUGE ( GAUGE - 63 MM / 2 1 / 2" Ø )						
GAS SERVICES	CYLINDER GAUGE 0-315	DELIVERY GAUGE RANGE IN BAR				
		0 - 25	0 - 25	0 - 40	0 - 40	
ACETYLENE	346701	-	-	-	-	
AIR	346702	346722	346722	346732	346732	
ARGON	346703	346723	346723	346733	346733	
CARBON DIOXIDE	346704	346724	346724	346734	346734	
HELIUM	346705	346725	346725	346735	346735	
HYDROGEN	346706	346726	346726	346736	346736	
NITROGEN	346707	346727	346727	346737	346737	
OXYGEN	346708	346728	346728	346738	346738	

  

TABLE - 3 42 SERIES - 1st STAGE REGULATOR PARTS (0.8 TO 10 BAR)					
DESCRIPTION	0.8 - < 1.5	2 bar	4 bar	6 bar	10 bar
SAFETY VALVE	414301	414302	414304	414306	414310
SPRING CENTRE	414831	414832	414834	414836	414910
SPRING	414811	414812	414814	414816	414710
CAPSULE					
DIAPHRAGAM ASSY.	414201	414202	414204	414216	414221
DIA.COVER ASSY.	414401	414402	414404	414416	414321

  

TABLE - 3 32 / 42 SERIES - 2nd STAGE REGULATOR PARTS (0.8 TO 10 BAR)					
DESCRIPTION	0.8 - < 1.5	2 bar	4 bar	6 bar	10 bar
SAFETY VALVE	345501	345502	345504	345506	345310
SPRING CENTRE	345831	345832	345834	345836	345910
SPRING	345811	345812	345814	345816	345710
CAPSULE					
DIAPHRAGAM ASSY.	345401	345402	345404	345406	345410
DIA.COVER ASSY.	345701	345702	345704	345706	345510

  

TABLE - 5 32 / 42 SERIES REGULATOR PARTS (12.5 BAR TO 25 BAR)							
DESCRIPTION	1st STAGE 42 SERIES			2nd STAGE 32 / 42 SERIES			
	12.5 bar / 15 bar	20 bar	25 bar	12.5 bar	15 bar	20 bar	25 bar
SAFETY VLAVE	414313 / 414315	414320	414325	345313	345315	345320	345325
SPRING CENTRE	414913 / 414915	414920	414925	345913	345915	345920	345925
SPRING	414713 / 414715	414720	414725	345713	345716	345721	345726
CAPSULE							
DIAPHRAGAM ASSY.	414223 / 414231	414241	414251	345413	345415	345420	345425
DIA.COVER ASSY.	414323 / 414331	414341	414351	345513	345515	345520	345525

  

INTERNAL SPARES REPAIR KIT							
REGULATOR MODEL	DELIVERY	NEW		AVAILABLE EX-STOCK INLET /OUTLET	EXCHANGE		
	PRESSURE	PART	RATE		PART	RATE	
32 SERIES	0.8 - 10 bar	323431	₹ 773	1) CONNECTIONS 2) ADAPTORS AS PER YOUR REQUIREMENT	323432	₹ 536	
32 SERIES	12.5 - 25 bar	323436	₹ 1009		323437	₹ 649	
42 SERIES	0.8 - 10 bar	423441	₹ 1545		423442	₹ 1030	
42 SERIES	12.5 - 25 bar	423446	₹ 2009		423447	₹ 1303	

**TERMS & CONDITIONS**

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PRICE : EX STOCK , SUBJECT TO PRIOR SALE & RATES TO OUR FINAL CONFIRMATION  
TAXES : CGST @9% + SGST @9% + OR IGST @18% EXTRA AS APPLICABLE  
DELIVERY : EX OUR KASARWADI OFFICE PUNE 411034  
PAYMENT : AGAINST PROFORMA INVOICE

THIS PRICELIST SUPERSEDES ALL OUR PREVIOUS PRICELIST